

## SLIDER RAILS

03-09 LEXUS GX470

SRGX-02



### TOOLS REQUIRED

- 18mm, 13mm wrenches
- Safety Glasses

### SKILL LEVEL

- Novice/Intermediate
- 2 persons

Little skill level required, additional help is required.

### TIME REQUIRED

- 3 Hour

Time to install this should only take about three hours.

## WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit – Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.  
Customer Service: 855-680-9595

*DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.*

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

- Always wear eye protection when operating power tools

*Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information*

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover



# INSTALLATION MANUAL

Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

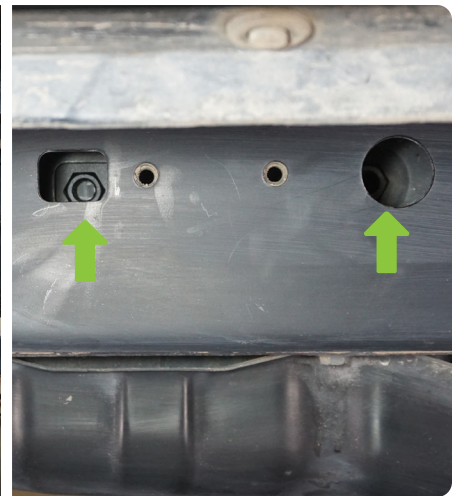
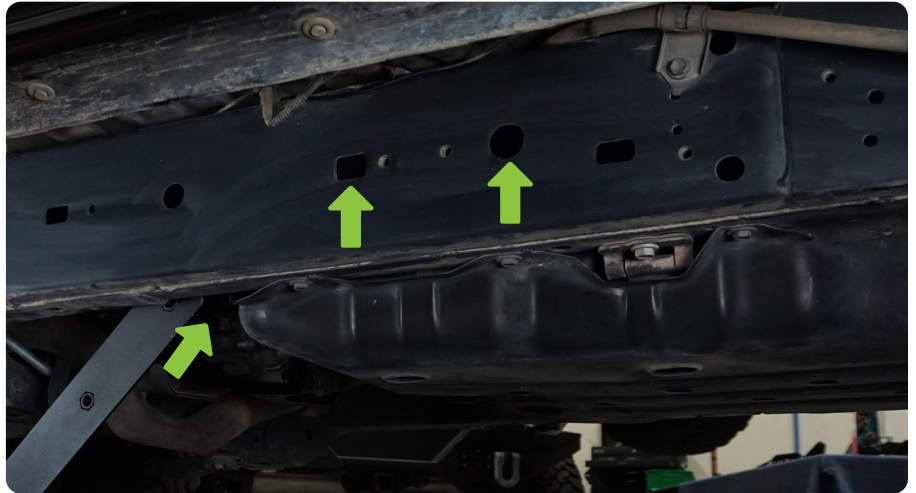
## HARDWARE INCLUDED

- |                       |                       |
|-----------------------|-----------------------|
| (3) M12x120 Bolts     | (2) M8 Spring Washers |
| (3) M12x105 Bolts     | (2) M8 Washers        |
| (2) M12x140 Bolts     | (6) M6x25 Bolts       |
| (8) M12 Split Washers | (6) M6 Flat Washers   |
| (11) M12 Flat Washers | (6) M6 Nutserts       |
| (2) M8x25 Bolts       |                       |



**STEP 1** | Install the slide rails center nut plate in-between the fuel tanks skid plate and frame rail.

Be sure the nut plate is centered and the M12 nuts can be aligned with the large square and circle holes in the frame rail.



# INSTALLATION MANUAL

**STEP 2** | With assistance, loosely secure the slider rails to the frame using provided M12x140 hex bolts using a 18mm wrench.

Start with the front bracket.

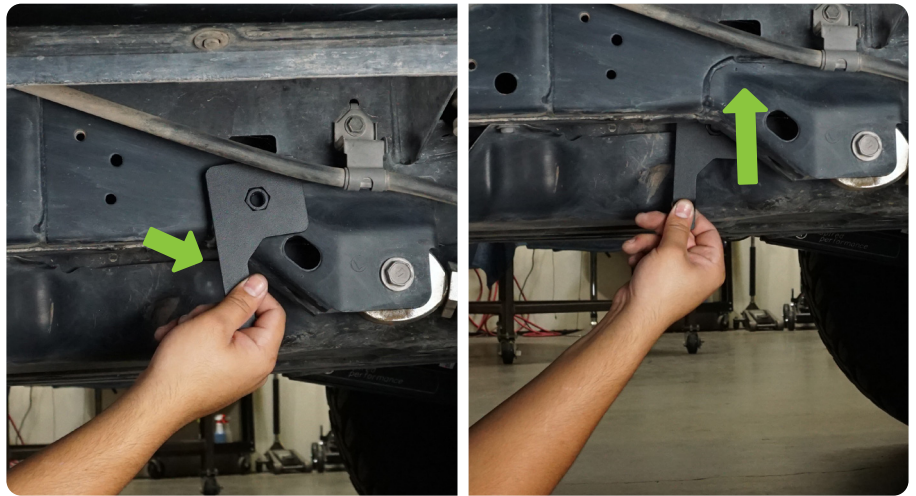


**STEP 3** | Loosely attach the slider rails center mount to the frame using the provided M12x105 hex bolts using a 18mm wrench.



# INSTALLATION MANUAL

**STEP 4 |** Install the rear slider mount nut plate with handle behind the frame rail.



**STEP 5 |** Loosely secure the rear slider mount using a M12x105 hex bolt into the nut plate with handle using a 18mm wrench.



**STEP 6 |** Make any minor up/down and front/rear adjustments.

Use a M8x25 Hex bolt and 13mm wrench to secure any up/down adjustment made.



# INSTALLATION MANUAL

**STEP 7** | Use a 18mm wrench to secure all M12 hardware.



**STEP 8** | Check clearance of all hardware.



# INSTALLATION MANUAL

**STEP 9** | Loosely secure the front slider rail mount to the frame using a M12x140 hex bolt, square nut plate and 18mm wrench.



**STEP 10** | Loosely secure the slider rail center mount to the frame using provided M12x120 hex bolts, square nut plate and 18mm wrench.



**STEP 11** | Loosely secure the rear slider rail mount to the frame using a M12x120 hex bolt, square nut plate and 18mm wrench.



## INSTALLATION MANUAL

**STEP 12** | Make any minor up/down or front/rear adjustments. Use a M8x25 hex bolt and 13mm wrench to secure any up/down adjustments made.



**STEP 13** | Secure all M12 hardware



**STEP 14** | Double check all hardware is secure.

Congratulations, you are finished installing the DV8 03-09 Lexus GX470 slider rails/ SRGX-02.

