

MOLLE CENTER CONSOLE AND BRIDGE

03-09 LEXUS GX470

CCGX-01



TOOLS REQUIRED

- 4mm Allen Bit
- 11/32" Drill Bit
- 10, 12mm Wrench (For Nutsert Tool)

SKILL LEVEL

- Novice/Intermediate
 - 1 (you) to 2 persons
- Little skill level required, you can install it by yourself, however, assistance is highly recommended to ensure proper fitment.

TIME REQUIRED

- 1.5 Hour
- Time to install this should only take about an hour and half.

WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit – Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.
Customer Service: 855-680-9595

DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

- Always wear eye protection when operating power tools

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover



INSTALLATION MANUAL

Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

HARDWARE INCLUDED

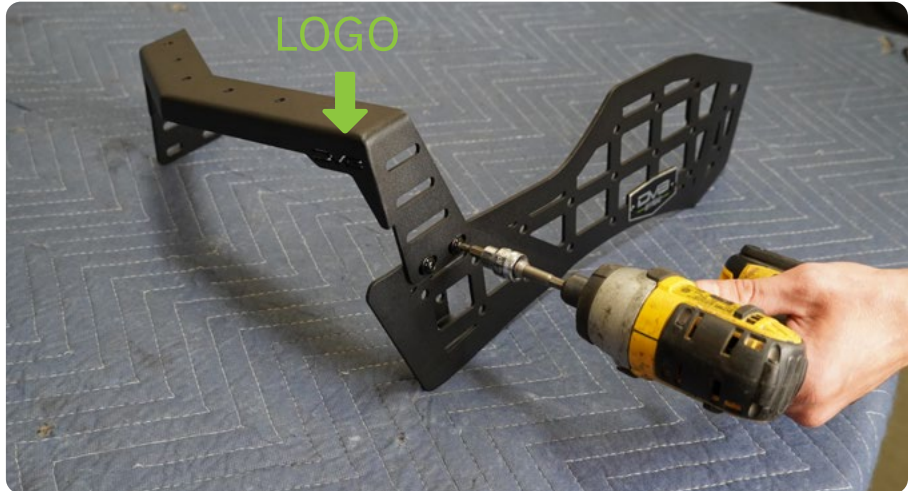
- (11) M6x20 Allen
- (11) M6 Flat Washer
- (8) M6 Serrated Nuts
- (6) M6 Nutserts



STEP 1 | Begin by loosely installing the bridge and passenger side. Using a #4 allen head and M6 allen head bolt with a flat washer, tighten the hardware so that it is snug, but the bridge can still be adjusted..

The passenger side panel will be mounted on the side of the bridge that has the DVB8 logo as shown in the picture.

Noe's Note: The passenger side mount will leave an open space on the center console to allow the glove box to open properly.



INSTALLATION MANUAL

STEP 2 | Loosely install the driver side panel to the bridge using the M6 allen head bolt and a washer with a #4 allen bit.

Tighten the hardware so that it is snug, but the bridge can still be adjusted.



STEP 3 | Place the assembly into the vehicle with the bridge fitting between the transmission shifter and transfer case shifter.



INSTALLATION MANUAL

STEP 4 | Line up the driver side panel with the upper trim line on the center console.

The curved section AND flat section of the panel should match the corresponding trim lines.

Ensure that the molle panel is not contacting the dash under the steering wheel.

Note: Assistance is recommended to hold the assembly in place while marking the mounting holes with a sharpie.



INSTALLATION MANUAL

STEP 5 | While a friend holds the driver side in place, line up the passenger panel with the upper trim on the center console.

The curved section AND flat section of the panel should match the corresponding trim lines.

Open the glove box fully and check that there is a gap between the molle panel and glove box to prevent any scuffing.



STEP 6 | Verify the bridge can be adjusted to sit evenly between the transmission shifter and transfer case shifter.



INSTALLATION MANUAL

STEP 7 | Once satisfied with the fitment of steps 4 through 6, begin marking the mounting holes with a sharpie.

Hold assembly in place, and do not let it shift until all holes have been marked.

If installing the center alone, line up one side with the trim and dash. Mark holes and repeat for the other side.



STEP 8 | Remove the assembly from the vehicle to drill the marked mounting holes.

When drilling the holes, ensure to pull the trim away from the center console and drill only through the plastic avoiding any wiring or HVAC venting.

If you are using nutserts- Use an 11/32" bit.

If you are using serrated nuts- Use a 1/4" bit.



INSTALLATION MANUAL

STEP 9 | Use the provided nutsert tool to install the provided M6 nutserts.

For instructions on how to use the provided nutsert tool, scroll to the last page.



STEP 10 | Disassemble the bridge and side panels using a 4mm allen bit.

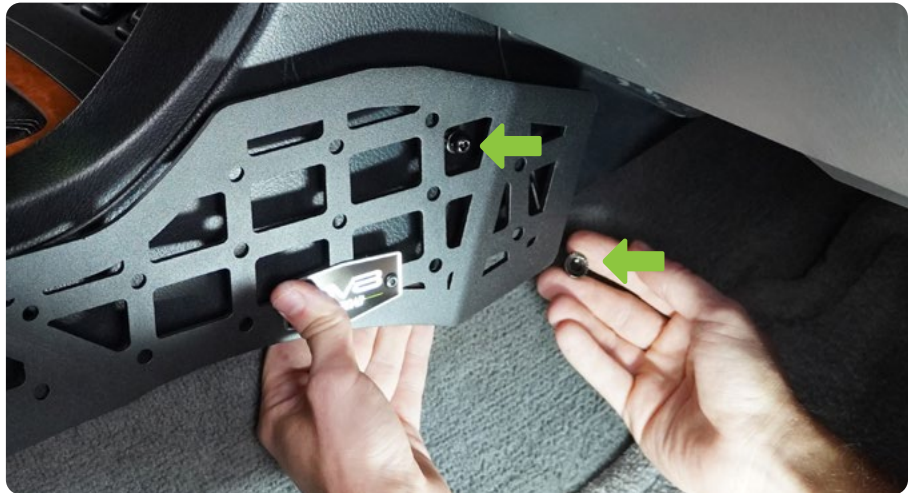


INSTALLATION MANUAL

STEP 11 | Install the side panels using an M6 allen head bolt with a washer with a #4 allen bit.

If though bolted (nutserts not used), press the bolts through the panel and plastic trim to hold up the panel.

Then, pull the plastic trim gently, and using two fingers slide the serrated nut and hold it in place while securing the bolt.



INSTALLATION MANUAL

STEP 12 | Install the bridge on the mounted side panel/s and adjust so that it is sitting evenly between the transmission shifter and transfer case shifter.

Use M6 allen head bolts and washers and with a #4 allen bit.

If both sides were installed with assistance, skip to step 16.



INSTALLATION MANUAL

STEP 13 | Secure the opposite side panel to the bridge using the M6 allen head bolts and a washer with a #4 allen bit.

The hardware should be snug but allow the panel to slide on the bridge.



STEP 14 | Line up the panel using the fitment guide from steps 4-6.

Once properly fitted, mark the mounting holes with a sharpie, then remove the panel from the bridge using the #4 allen bit.



STEP 15 | When drilling, use the same precautions from step 8.

If you are using nutserts- Use an 11/32" bit

If you are using serrated nuts- Use a 1/4" bit

Install the provided M6 nutserts using the nutsert tool, if desired.



INSTALLATION MANUAL

Install and secure the molle panel and bridge using the M6 allen head bolts and washers with a 4mm allen bit.

If though bolted (nutserts not used), press the bolts through the panel and plastic trim to hold up the panel.

Then pull the trim back gently to slip serrated nuts underneath the trim using two fingers, while securing the bolt with your other hand.



INSTALLATION MANUAL

STEP 16 | Double check fitment and all hardware is secure.

Congrats! You are finished with the install of the 2003-2009 Lexus GX470 Molle Center Console and Bridge.



INSTALLATION MANUAL

STEP 17 | To use the nutsert tool, slider the M6 washer and spacer onto the provided M6x50 bolt with the washer going on the bolt first.

Then install a nutsert onto the exposed threads by hand.



STEP 18 | Slide the nutsert tool with the nutsert into the mounting hole.

Ensure the flange of the nutsert is flat against the vehicle prior to tightening.



STEP 19 | Use a 12mm wrench to hold the spacer while tightening with a 10mm socket. Tighten slowly until the nutsert is set properly. Do not over tighten.

Nutsert should be “crushed” against the inside of the trim so that it is tight and secure. When finished remove the nutsert tool using a 10mm socket and repeat as needed.

Note: Be sure to hold the spacer tight so it does not move and scratch paint.

